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VB 302.125

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PBM Ventilation Block

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1. Mortar Mixes

- 1.1 Sand shall be washed and free from clay, chalk, shells, organic materials, and other impurities.
- 1.2 The ratio for the mix should be 1 part Ordinary Portland Cement to 3 parts sand (1:3).
- 1.3 The ingredients shall first be mixed dry before water is added to the mix.
- 1.4 Mortar shall be used within 30 minutes of mixing. No mortar that has achieved its initial set shall be used in the work, and no water is to be added to the mortar after the initial mix.

2. Block Work

- 2.1 The area for block setting up should be cleaned, and all loose materials removed.
- 2.2 A maximum of 6 courses should be built in a section in any one day.
- 2.3 Where block work abuts structural concrete columns or walls, it shall be tied to the concrete with dowel bars or rebar as per positions indicated on the drawings, unless otherwise specified.
- 2.4 The maximum distance between columns/stiffeners shall be 4m. The maximum distance between lateral supports/anchors shall be 4m. The maximum floor level to RC beam/slab soffit shall be 4m.
- 2.5 Use wire mesh at every interval of 400mm height horizontally.
- 2.6 Blocks shall be laid by buttering the vertical end of the unit and then sliding it into position against its neighbor, pressing it into the horizontal mortar bed, and tapping it into the final position to embed fully in mortar.
- 2.7 All joints shall be solidly filled, and the thickness of the joints is recommended to be 10mm.
- 2.8 All mortar joints shall be raked to a minimum 5mm depth using a raking tool while the mortar is still thumbprint hard unless otherwise specified.
- 2.9 Cutting of blocks shall be avoided.
- 2.10 Installation of VentBlocks with a fair face finish (without plastering) must be executed by a skilled installer. Courses shall be truly horizontal, and vertical joints truly vertical. The installer must check workmanship frequently. All work shall be cleaned at the end of the workday.
- 2.11 Curing of block work should be done for at least 7 days.

Types of mortar joint :-



Flush Joint

- By using a flat edge trowel, create a single plane mortar joint with surrounding blocks.



Concave Joint

- By drawing a special pointing trowel through the joints, the raked joint is usually recessed 5mm from the surrounding blocks.

Designs of Stiffeners :-



Starter bar with Wire Mesh



Rect hollow section at ends



Concrete stiffener at ends



Flat bars at center

* For a more detailed method of statement, kindly contact our sales person.



Veil Breeze Blocks



































• Veil Breeze Blocks















VB+ 801F

± 5.0 kg | ± 3.0 kg













Ventilation Block Type	Standard Ventila- tion Block (VB)	Veil Breeze Block (VBB)	Ventilation Block Plus (VB+)
Finishes	 Coarse finish on both sides 	 Smooth front face finish- ing, distinct rear/front surfaces 	 Fine finish on both sides, identical features
Color	Natural Cement Grey	Natural Cement Grey	Off White
ldea Use	 Large projects with tight project schedule Cost effective high loading strength requirement suitable indoor/ outdoor use 	 Area with single-side access/ visibility; Commercial & Residential projects; suitable indoor/ outdoor 	 Premium areas with dual- side access/ visibility; Feature/ screen wall; Commercial & Residential projects; suitable indoor/ outdoor
Front Finish			
Rear Finish			

Project References



24 Facing Bricks













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Project References













GenBlock



Key Feature



Time saving - Easy to align

<u>Less mortar used</u> Do not need extra mortar to adjust height differences

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Double Cavity Wall

<u>Good thermal & Sound Insulation</u> The cavities help insulating the building by acting as a thermal break between three walls.

<u>Save foundation & structural cost</u> Lighter than normal cement sand brick wall

<u>Spaces for utilities piping, suitable to apply skim coat</u> Piping can run in the cavities vertically and horizontally.

Wider Width

Provide sufficient width to fit door and window frames Less plastering material used for extra wall thickness 115mm width which is 25mm bigger than cement sand brick's width.

Flat Mortar Bedding

Easy to apply mortar Large bedding is sufficient to support block's weight

Stronger Wall

The protruded mortar provides extra strength for better stability

Large Dimension Less Unit Used & Fast Laying Large block size

Flat Surface

Best for skim coat Flat and even surface save the skim coat material. Thin plastering is possible Piping buried in the cavities do not require thick plastering to cover





GB 115.01



Certified to : MS 2282 - 3 : 2010 BS 476 : Part 22 : 1987 Certification No. : PC 002479





Easy to apply mortar on flat bedding, protruded mortar provides additional gripping strength



Possible to use SkimBond (thin bed motar)



plastering material





Concrete wall plug / wall anchor is possible







Flat and consistence surface finishes save skimcoat material

- The area is to be cleaned, all loose materials to be removed. 1.
- Before starting of block work, the area is to be washed with water. 2.
- Block work shall raise the maximum of 6 courses in a section in any one day. 3.
- 4. Walls shall be built in stretcher bond unless otherwise specified.
- 5. Cutting of blocks shall be kept to a minimum.
- Cement mortar should be in the ratio of 1 part of cement: 3 part of sand. (1:3) 6.
- All units shall be laid on a full bed of mortar in perfectly horizontal courses. All joints shall be in perfect vertical 7. alignment and well filled by buttering the ends of the unit and then sliding into position against its neighbour.
- All joints shall be solidly filled and the thickness of the joints shall not exceed 10mm. All mortar joints shall be 8. concave finished with the general face of the wall unless otherwise specified.
- Hollow block at jambs, reveals of opening shall be filled solid with concrete. 9.
- 10. Curing of block work should be done for at least 7 days.
- 11. Apply the plaster / skimcoat to the required thickness and finish.
- 12. Paint the plastered / skimcoated or unplastered finish according to the requirement. Matt finished PBM Water Repellent 0012 is recommended for surface protection on either painted or unpainted area.

Method Statement

28 GenBlock





30 Hollow Block





















2 Acoustic Block

AB 140.01 ± 12.0 kg



AB 140.01







Fluted Block



Accessories



34 Split Face Block



Split Face Brick



Project References









Project References







Wheel Stopper

37



Channel Kerbs & Road Kerbs











Railing System - Double II



Installation Guide:-



Cast-in-situ top railing.

Railing System - Balusters







40 Concrete Drain Cover







0901 ···· [90] ···· [900]

anisti anisti



LK 532.4 ± 11.0 kg







Mild Steel Frame / Galvanized Steel Frame

Width Length	300 mm	400 mm	600 mm
500 mm	MS 53.50		
600 mm	MS 63.50	MS 64.50 MS 64.75 MS 64.100	MS 66.50
800 mm			MS 86.50 MS 86.75 MS 86.100

Product Ordering Code:



MS - Mild steel angle bar with anti rust paint GV - Galvanized angle bar

Concrete Drainage Block

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Planter Box



Retaining Wall



Retaining Wall System - XP STONE



Retaining Wall System - T BLOCK



Concrete Paver

Project References





Project References





Concrete Paving Slab

Blank Slab

Π Π 200x200(mm) 300x300(mm) 400x400(mm) (6.25 pcs/m²) (25 pcs/m²) (11.1 pcs/m²) 60mm 80mm 60mm 80mm (±5.0 kg/pc) (±6.5 kg/pc) (±11.5 kg/pc)(±15.5 kg/pc) **60mm** (±20.0 kg/pc) P231 P331 Grey P1231 P1331 P431 P232 P1232 P1332 Black P332 P432 P233 P1233 P333 P433 Red P1333

Cut 60/	be Slab	1			
	300 200x20	00(mm)	300x3	00(mm)	400x400(mm)
	(25 p 60mm (±5.0 kg/pc)	cs/m²) 80mm (±6.5 kg/pc)	(11.1 p 60mm (±11.5 kg/pc	cs/m²) 80mm)(±15.5 kg/pc)	(6.25 pcs/m ²) 60mm (±20.0 kg/pc)
Grey	-	-	P391	P1391	-
Black	-	-	P392	P1392	-
Red	-	-	P393	P1393	-

Far 60/	Slab					St 60	ar	Slab	AT				
	200x20 (25 pc	00(mm) cs/m²)	300 300x30 (11.1 pc	20(mm) cs/m ²)	400x400(mm) (6.25 pcs/m ²)			300/ 400 200x20 (25 pc	0(mm) s/m²)	300/ 300x30 (11.1 pc	00(mm)	400x4 (6.25	400(mm) 5 pcs/m²)
	60mm (±5.0 kg/pc)	80mm (±6.5 kg/pc)	60mm (±11.5 kg/pc)	80mm (±15.5 kg/pc)	60mm (±20.0 kg/pc)		(60mm ±5.0 kg/pc)	80mm (±6.5 kg/pc)	60mm (±11.5 kg/pc)	80mm (±15.5 kg/pc)	(±2	6 0mm 0.0 kg/pc)
Grey	-	-	P341	P1341	-	Gre	∋у	-	-	P321	P1321		P421
Black	-	-	P342	P1342	-	Bla	ck	-	-	P322	P1322		P422
Red	-	-	P343	P1343	-	Re	d	-	-	P323	P1323		P423

Uni	Slab				
60/ 80	300/ 400		00/		
	200x2 (25 p	00(mm) cs/m²)	300x3 (11.1 p	00(mm) pcs/m²)	400x400(mm) (6.25 pcs/m ²)
	60mm (±5.0 kg/pc)	80mm (±6.5 kg/pc)	60mm (±11.5 kg/pc	80mm :)(±15.5 kg/pc)	60mm (±20.0 kg/pc)
Grey	-	-	P311	P1311	P411
Black	-	-	P312	P1312	P412
Red	-	-	P313	P1313	P413





Interlocking Paver









Pavement Cross-Section



General Information

The thickness and design of a concrete segmental pavement is subject to:-

- Traffic volume estimation
- Soil & subgrade investigation
- Surface design
- Basecourse thickness design
- Design considerations for low-strength subgrades or irregular-shaped areas

Secondary Efflorescence

This surface phenomenon is commonly found in most concrete based or cementinous products. However, this efflorescence effect will disappear over time (weathering) whereby rain usually washes the efflorescence aways in about six months to a year and in the worst scenario could take longer time.

Tolerance of thickness shall be ±3mm

Grass Paver





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Precast RC Strip Paver







Tactile Paver





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