



seamaster paint

SEAMASTER 9320

EPOXY ENAMEL IS A COST EFFECTIVE WITH HIGH PERFORMANCE TWO-PACK EPOXY RESIN BASED PAINT CURED BY POLYAMIDE ACTIVATOR. IT HAS EXCELLENT PROTECTION AGAINST FRESH AND SALT WATER, ABRASION RESISTANCE, CHEMICAL RESISTANCE AND RESISTANT TO CRUDE AND HEAVY OILS. IT CAN BE USED ON BOTH STEEL, WOOD, ALUMINIUM AND CONCRETE.

APPLICATION METHODS:



STEEL • WOOD • ALUMINIUM • CONCRETE



SURFACE PREPARATION

Steel Surface :

The mild steel substrate must be completely dry and free from rust, mill scale, dirt, grease and other contaminants before painting. For maximum adhesion and durability of paint performance all bare metals should be sanded properly.

Wood Surface :

The woodwork must be dry and free from dirt and other contaminants. Smoothen the surface by sanding and dust off before applying.

Aluminium Surface :

Remove oils, grease and dirt by using solvent or other cleaning chemicals.

Concrete Surface :

Remove all previous coating and chalk by light abrasive blasting. If abrasive blasting is not available, etch the new and uncoated concrete surface with 5% sulphuric acid solution follow by thorough rinsing with clean water. Allow the surface to dry completely prior to paint application.

Recommended Paint System

Sequence	Product Reference	No of Coat(s)
Primer	Epoxlux Primer 9420	1
Finish Coat	Epoxlux Enamel 9320	2

Recommended Film Thickness:

	Dry Film	Wet Film
Film Thickness (Per Coat)	50-80 μm	100-120 μm

Mixing Ratio:

Base 9320 (Part 1) : Hardener 9320H (Part 2)
4 : 1 (by volume)

Drying Time:

Drying Time (27 $\pm$ 2°C & RH : 80 $\pm$ 5%)

Test Method	Touch Dry	Hard Dry
MS133 Pt. C3	$\leq$ 2 hours	$\leq$ 6 hours

Theoretical Coverage 6.3 ~ 10 m²/litre (Actual coverage is dependent on substrate condition)



SEAMASTER PAINT GROUP



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